Claims

1. A method of holographically storing data as in a series of grating structures including m-level coded elements in an optical data carrier, wherein $m \ge 2$, the method comprising:

forming a grating sampling function as a direct sum of N partial grating sampling functions, each partial grating sampling function having a phase (φ_n) and amplitude (d_n) , wherein each d_n has m possible values.

2. A method as claimed in claim 1, wherein the method further comprises:

conducting an optimisation process to determine a set of phases φ_n for which a required maximum refractive index variation in the optical data carrier is related to N^x , where $0.5 \le x \le 1$.

- 3. A method as claimed claim 2 wherein the required maximum refractive index variation in the optical data carrier is proportional to N^x
 - 4. A method as claimed in either claim 3 or 4 wherein $x \approx 0.5$.
- 5. A method as claimed in claim any one of the preceding claims, wherein the step of forming a grating sampling function comprises:

forming the sampling function as a direct sum of L groups of N partial grating sampling functions, each $L \times N$ partial grating sampling functions having phases and amplitudes, represented by matrices φ_{nl} , d_{nl} , respectively;

and wherein the step conducting the optimisation process comprises:

separating the matrix φ_{nl} into sets of N phases corresponding to the N partial grating sampling functions in a given group, and one set of L phases between the L groups;

determining the sets of phases for each group of N partial grating sampling functions from a database having stored therein possible combinations of N coded data elements and associated sets of phases; and

conducting said optimisation process to determine the set of L phases between the L.

6. A method as claimed in claim 5, wherein the optimisation process to determine the set of L phases between the L groups comprises conducting the optimisation process to

determine the set of L phases between the L groups for which a functional characteristic of the sampling function is minimised.

- 7 A method as claimed in claim 6, wherein the functional characteristic of the sampling function being minimised is a mean-square deviation or maximum amplitude.
- 8. A method as claimed in claims 6 or 7, wherein, the optimisation process to determine the set of L phases between the L groups, comprises applying a functional analysis to determine the set of L phases between the L groups for which a functional characteristic of the sampling function is minimised.
- 9. A method as claimed in claim 8, wherein the functional analysis comprises a steepest descent (gradient) method.
- 10. A method as claimed in claims 8 or 8, wherein the optimisation process to determine the set of L phases between the L groups comprises approximating the functional characteristic of the sampling function utilising an aperiodic autocorrelation function.
- 11. A method as claimed in claim 10, wherein the optimisation process to determine the set of L phases between the L groups further comprises, deriving a gradient of the functional of the sampling function from a derivative of the aperiodic autocorrelation function.
- 12. A method as claimed any one of the preceding claims, wherein the partial grating sampling functions comprise one- or multi-dimensional functions.
- 13. An optical data carrier configured to store data in a plurality of grating structures, said optical data carrier having at least one data reading face through which the grating structures are optically accessible for reading, wherein each grating structure comprises a series of m-level coded elements, where $m \ge 2$, for storage of data.
- 14. An optical data carrier as claimed in claim 13, wherein a required maximum refractive index variation in the optical data carrier is related to N^x and wherein $0.5 \le x \le 1$ and N denotes a number of partial grating sampling functions from which the grating structure is formed.
- 15. An optical data carrier as claimed in claim 13 or 14 wherein the required maximum refractive index variation in the optical data carrier is proportional to N^x and $0.5 \le x \le 1$.

- 16. An optical data carrier as claimed in any one of claims claim 13 or 14 wherein $x \approx 0.5$.
- 17. An optical data carrier as claimed any one of claims 13 to 16, wherein the optical data carrier is disk-shaped.
- 18. An optical data carrier as claimed any one of claims 13 to 17, wherein the grating structures comprise one- or multi-dimensional grating structures.
- 19. An optical data carrier as claimed any one of claims 13 to 18, wherein the optical data carrier comprises a rolled-up material strip in which the plurality of grating structures are formed.
- 20. An optical data carrier as claimed any one of claims 13 to 19, further comprising means for maintaining the material strip in a rolled-up state.
- 21. An optical data carrier as claimed any one of claims 13 to 20, wherein the means for maintaining the material strip in a rolled-up state comprises a curable material.
- 22. An optical data carrier as claimed any one of claims 13 to 21, wherein the means for maintaining the material strip in a rolled-up state comprises a mechanical structure.
- 23. A method of storing data in an optical data carrier, the method comprising the steps of:

storing the data in a material strip, and

arranging the material strip to form the optical data carrier having a reading face from which the stored data is optically accessible to enable reading the stored data.

- 24. A method as claimed in claim 23, wherein arranging the material strip to form the data carrier comprises spooling the material strip into a disk-shaped optical data carrier.
- 25. A method as claimed in claims 23 or 24, wherein the material strip comprises a photosensitive material strip, and the step of storing the data comprises inducing refractive index changes in the photosensitive material strip to form grating structures that holographically store the data, wherein a required maximum refractive index variation in the grating structures of the optical data carrier is related to N^x and wherein $0.5 \le x \le 1$.

- 26. An optical data carrier comprising a material strip arranged in a manner such that data stored in the material strip is optically accessible from a reading face to enable reading of the data stored on the optical data carrier.
- 27. An optical data carrier as claimed in claim 26, wherein the optical data carrier is formed by spooling the material strip into a disk.
- 28. An optical data carrier as claimed in claims 26 or 27, wherein the material strip comprises a plurality of grating structures containing the optical data, and wherein each grating structure is optically accessible from the reading face.
- 29. An optical data carrier as claimed in any one of claims 26 to 28, further comprising means for releasably maintaining the material strip in the disk shape.
- 30. A method of forming a disk configured to store data in a plurality of optical data structures including:

providing a strip-like data carrier for storing the plurality of optical data structures; and winding the strip-like data carrier into a disk.

- 31. The method of claim 30 wherein the step of providing the strip-like data carrier includes writing the plurality of optical data structures into a strip-like carrier substrate.
- 32. The method of either of claims 30 or 31 wherein the optical data structures are grating structures having m-level coded elements where $m \ge 2$.
- 33. The method of any one of claims 30 to 31 further including attaching adjacent layers of the strip-like data carrier to each other in the wound disk.